



Determination of the Consumption of Spare Parts for Components and Systems of Vehicles During the Period of Operation

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Abstract: *In the period of market relations, the reliability of vehicles operating in transport processes and their costs are of particular importance. They depend not only on the quality of the cars, but also on their performance and handling. During operation, changes occur in the technical condition of the vehicle and its aggregates and systems, which leads to partial or complete loss of performance.*

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Providing auto parts with the necessary spare parts increases vehicle uptime and reduces unnecessary downtime. One of the main criteria in managing the reliability of vehicles in terms of aggregates and systems during operation is the comparative costs for spare parts [1].

As the reliability of cars decreases (breakdowns and malfunctions increase), the need for spare parts increases. In addition, the demand for spare parts depends on the distance traveled by the cars since their use, and as this distance increases, the nomenclature of spare parts also increases. Therefore, it is necessary to collect and process information during operation to determine the reliability characteristics of cars. In this case, it is necessary to characterize the observed indicators sufficiently and accurately.

Statistical information values obtained in the management of the reliability of the aggregate or system in question are determined by intervals. In this case, the comparative costs of spare parts are determined as follows:

$$C_{\bar{y}_{Ei}}(L) = \sum_{j=1}^K \omega_{i,j}(L) \cdot C_j$$

Here $\omega_{i,j}(L)$ – j of the named detail i - parameter of flow of disruptions by span, disruption/item thousand km; K - the nomenclature of replaced parts by unit or system; C_j – j the price of the named detail, sum.

The parameter of the breakdown flow of parts is determined as follows:

$$\omega_{i,j}(L) = \frac{m_{i,j}(L)}{N_0 \cdot \Delta L}$$

N_0 – the number of cars under surveillance; $m_{i,j}(L)$ – j of the named detail i - number of violations per interval.

An example. Cars in intervals and the price of each detail, the number of breakdowns and the value of the interval in thousand km. (Table 1) is presented.

Table 1 Parts that are replaced by aggregates or systems of cars during operation

№	Details		Distances, thousand km									
			0	20	40	60	80	100	120	140	160	180
	name	price, sum	20	40	60	80	100	120	140	160	180	200
1	1st	65000	0	1	2	3	2	3	4	4	3	4
2	2nd	135000	1	2	2	3	2	4	3	4	5	5
3	3rd	200000	1	2	3	4	3	5	6	5	4	5
4	4th	300000	0	1	1	2	2	3	3	2	4	4
	Number of cars		25	25	25	25	25	25	25	25	24	23

The comparative cost of spare parts for each nomenclature detail is shown in Table 2.

Table 2 Calculation of comparative costs of spare parts (sum/thousand km) according to the details of each nomenclature

τ/ p	Details name		Distances, thousand km									
			0 20	20 40	40 60	60 80	80 100	100 120	120 140	140 160	160 180	180 200
1	1st		0,0	130,0	260,0	390,0	260,0	390,0	520,0	520,0	406,3	565,2
2	2nd		270,0	540,0	540,0	810,0	540,0	1080,0	810,0	1080,0	1406,3	1467,4
3	3rd		400,0	800,0	1200,0	1600,0	1200,0	2000,0	2400,0	2000,0	1666,7	2173,9
4	4th		0,0	600,0	600,0	1200,0	1200,0	1800,0	1800,0	1200,0	2500,0	2608,7
	Tot al	test	670,0	2070,0	2600,0	4000,0	3200,0	5270,0	5530,0	4800,0	5979,2	6815,2
		theoretical	776,12	1749,83	2553,67	3275,67	3945,18	4576,75	5178,99	5757,51	6316,25	6858,11

According to the results of table 2, the graph of the change of the comparative costs of spare parts by distance (Fig. 1) is presented. In this, the spare parts are graded to determine the theoretical value of the comparative cost $C_{\text{TE}}^f = bL^n$ expression is selected. In this expression b a random variable, an angle characterizing the speed of the indicator, n is the degree coefficient. The least squares method was used to determine the values of these coefficients [2]. As a result, the following

coordinate passes through the origin ($L=0$ at $C_{\text{YE}}^f = 0$) level expression is determined $C_{\text{YE}}^f = 141,23L^{0,74}$.

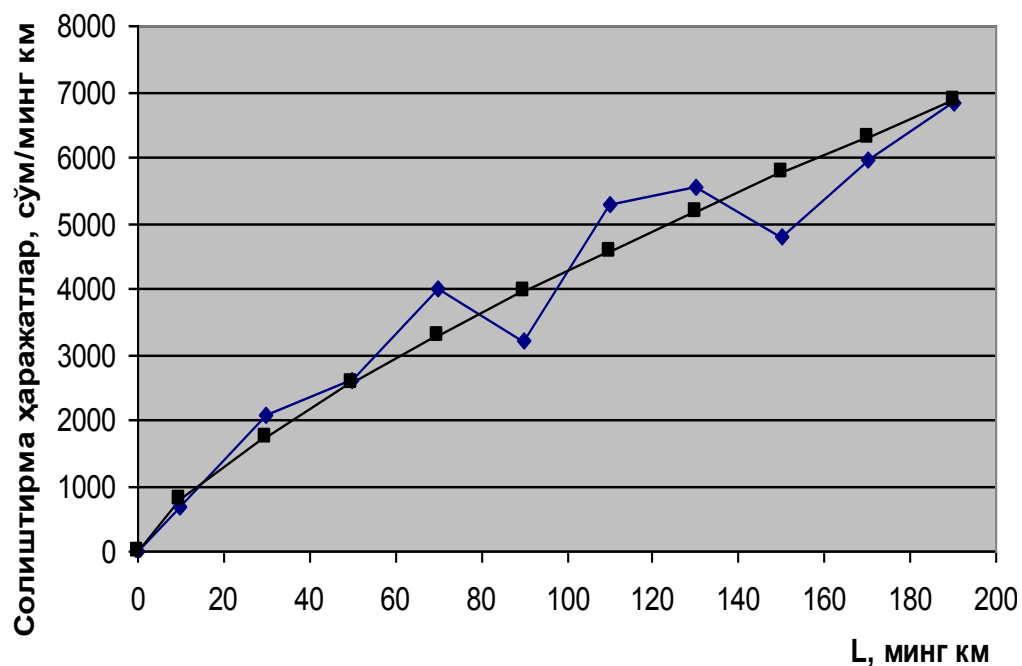


Figure 1. Variation of the relative cost of spare parts by distance. According to the result of the 1st test; 2- theoretical.

On the basis of the received data, in the process of operation, on aggregates and systems of cars:

- the most alternative resources;
- reliability management;
- Allows you to develop reasonable proposals for maintenance and repair work.

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